Work Order ID 57151 March 24, 2010 8:41:59 AM Item ID: D3748-1 Accept Setup Start Revision ID: Stop Item Name: Hinge Half Start Date: 24/03/2010 Start Qty: 10.00 Cust Item ID: Required Date: 31/03/2010 Reg'd Qty: 10.00 Customer: Reference: Run Start Date: 16-3-24 Tooling: Approvals: Process Plan: Date: Stop QC: Date: SPC (Y/N): Date: Sequence ID/ Operation Set Up/ Draw Draw Plan Accept Reject Reject Work Center ID Description Run Hours Number Rev. Code Qty Qty Number Stamp Draw Nbr Revision Nbr D3748 Rev A 100 0.00 FLOW WATER JET Waterjet 0.00 Memo FLOW CNC Waterjet 1-Cut as per Dwg D3748 Dwg Rev: Prog Rev: Deburr if necessary 304.125 110 QC2- Inspect parts off machine FAI/FAIB 0.00 QC 0.00

120

Quality Control

Quality Control

QC8- Inspect parts - second check

Memo

Memo



Insp.

Page 1

B10-3-30

Dart Aeros	pace	Ltd
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W/O:			GES							
DATE	STEP	PROC	PROCEDURE CHANGE By Date C			Qty	Qty Approval Chief Eng / Prod Mgr QC			
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NCR:		W	ORK ORI	DER NON-CONFORM	MANCE	(NCR)			120
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action Se Action Description Chief Eng	ection B	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
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Work Order ID 57151

March 24, 2010 8:41:59 AM



Page 2

Item ID:

D3748-1

Accept

Revision ID:

Item Name: Hinge Half

Start Date:

24/03/2010 Required Date: 31/03/2010

Start Qty: 10.00

Reg'd Qty: 10.00



Cust Item ID:

Customer:

Draw

Number

Reference:

Approvals: Process Plan: OC:

Date: Date: Tooling:

SPC (Y/N):

Date:

Date:

Draw

Rev.

Plan

Code

Run

Accept

Qty

Start

Stop

Setup Start



Stop

Reject

Reject

Oty

Number Stamp

Insp.

Sequence ID/ Work Center ID

140

QC

150

Small Fab

Small Fab

Operation Description

Small Fab

Memo

1- Deburr if necessary

QC5- Inspect part completeness to step on W/O

Memo Quality Control

Set Up/ Run Hours

0.00

0.00

0.00

Brake NC Brake NC

NC BRAKE

Memo

Bend as per Dwg D3748

0.00

80 10/04/09

Da	art	Aer	OSI	pac	ce	Ltd	
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W/O:			W	ES					
DATE	STEP	PRO	PROCEDURE CHANGE				Approval Chief Eng / Prod Mgr	Approval QC Inspector	
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NCR:		1	WORK ORE	DER NON-CONFORMA	NCE (NCR)	lš			
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		Section A	Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector	
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Work Order ID 57151

March 24, 2010 8:41:59 AM



Page 3

Item ID:

D3748-1

Accept

Setup Start



Revision ID:

Item Name:

Hinge Half

Start Date:

QC:

24/03/2010

Required Date: 31/03/2010

Start Qty: 10.00

Req'd Qty: 10.00

Cust Item ID:

Customer:

Draw

Reference:

Approvals:

Process Plan:

Date:

Date:

Tooling:

SPC (Y/N):

Set Up/

Date:

Date:

Run

Start

Reject



Stop

Reject

Sequence ID/ Work Center ID

QC

Operation Description

QC5- Inspect part completeness to step on W/O

Run Hours

Number Rev. Code

Plan

Draw

Qty Qty

Accept

Insp. Number Stamp

Quality Control

170

Packaging

Packaging

Identify as per dwg & Stock Location & SKE

Memo

Memo

0.00

PD 10.04.12

180

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

B\$ 10-4-12

Dart Aerospace Ltd

W/O:			V	ORK ORDER CHANGE	S				4 .
DATE	STEP	PRO	PROCEDURE CHANGE				Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
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DAIL	SILF	Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8		ion C	Chief Eng	QC Inspector
									3

Picklist Print

March 24, 2010 8:42:04 AM

Work Order ID: 57151

Parent Item:

D3748-1

Parent Item Name: Hinge Half

Component Item ID/

304/316 0.125 Sheet

Comments:

Item Name

M304S11GA

IPP Rev:A 08-01-30 new issue DD verifyed by:EC IPP Rev:B 08-02-27 rev.A as per ecn 1139 DD verified by:

Replacement Mfg/

Item ID

Purch Purchased Bin Primary Item Location

No

Last Location

Route Seq ID 100

Unit of sf

Qty on Measure Hand 47.3194

Remaining 0.3589

Start Qty: 10.00

Start Date: 24/03/2010

Qty Qty To Pick Issued

Date Issued

Status

Page 1

Required Date: 31/03/2010

Required Qty: 10.00

Warehouse Loc Oty Loc Code Location Main Warehouse MAT19 47.3194 112663 47.3194

Dart Aerospace L	Ltd
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W/O:			W	ORK ORDER CHANG	ES			THE .	
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Part No	:	PAR #:	Fault Cat	egory:	_ NCR: Yes N	lo DQA:	Date: _		
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DART AEROSPACE LTD	Work Order:	5715
Description: Hinge Half	Part Number:	D3748-1
Inspection Dwg: D3748 Rev: A	7 A March	Page 1 of 1

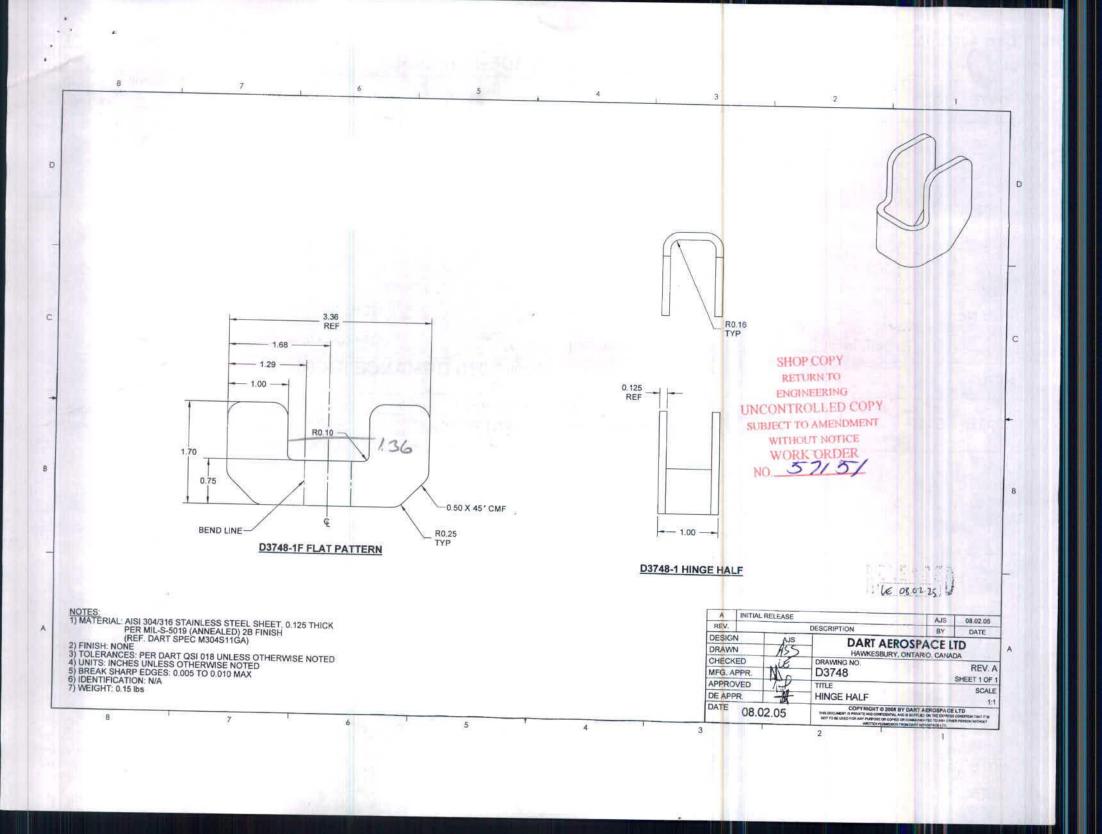
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Date:	10-3-30	Date:	10/04/07	Date:	N/A

Rev	Date	Change	Revised by	Approved
A 08.04.21 New Issue	New Issue	Revised by KJ/DD	Approved	
			THOUSE GAT	1

Dart Aerospace Lt	d	
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Approval Chief Eng / Prod Mgr Approva QC Inspect	04.								
	Qty	Date	Ву		NGE	CEDURE CH	STEP	DATE	
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Approval Chief Eng Chief E	Verification Section C		Sign &	Section B	Corrective Action Action Descript	Initial Chief Eng	Description of NC Section A	STEP	DATE
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				_ 10					
		Verific	Sign & Date	Section B	Corrective Action		Description of NC		1



Dart Aeros	pace Ltd
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W/O:			W	ORK ORDER CHANG	ES				
DATE	STEP	PRO	PROCEDURE CHANGE By Da					Approval Chief Eng / Prod Mgr	Approval QC Inspector
								#:	
Part No:		PAR #:	Fault Cat	egory:	NCR: Yes	No DQ/	A:	_ Date: _	
Resolution:									
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DATE	STEP	Description of NC	Description of NC Corrective Action Section B			Verification		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C		Chief Eng	QC Inspector
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